How to manage BOM of Items for Garment store?

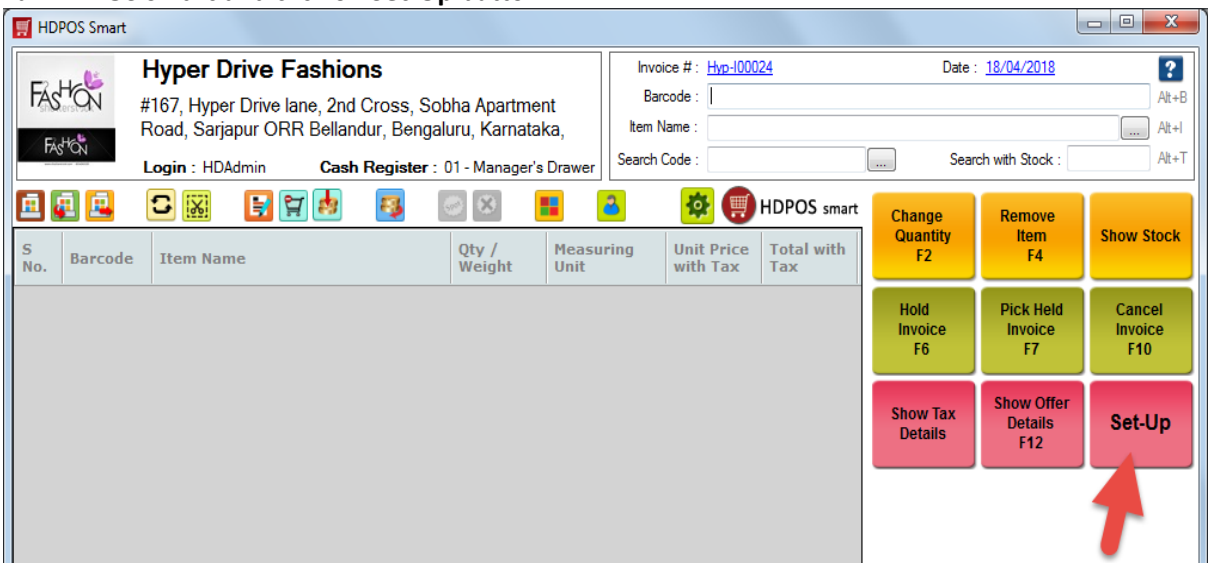
HDPOS smart Tutorials

Many a times in Garment business, you purchase an Item containing set of Items where a set may contain items of different colors, sizes etc. To handle such situations, HDPOS smart has a feature called BOM, with which you can easily specify the number of Items containing in the set.

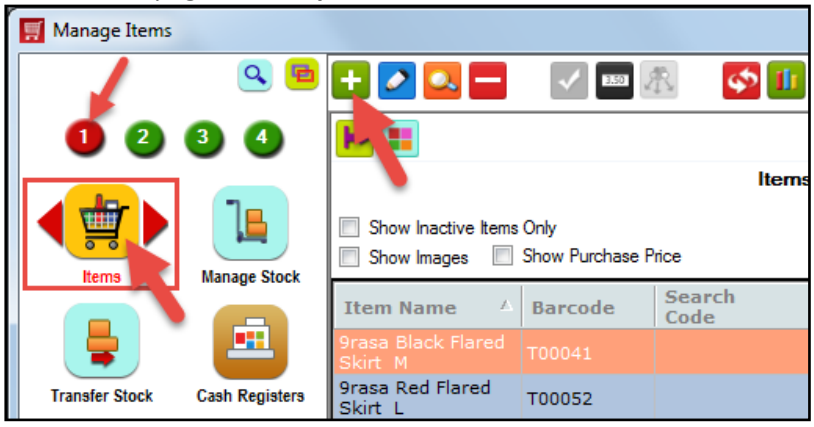
To manage BOM of Items, follow the below steps:

Step 1: Define BOM for an item.

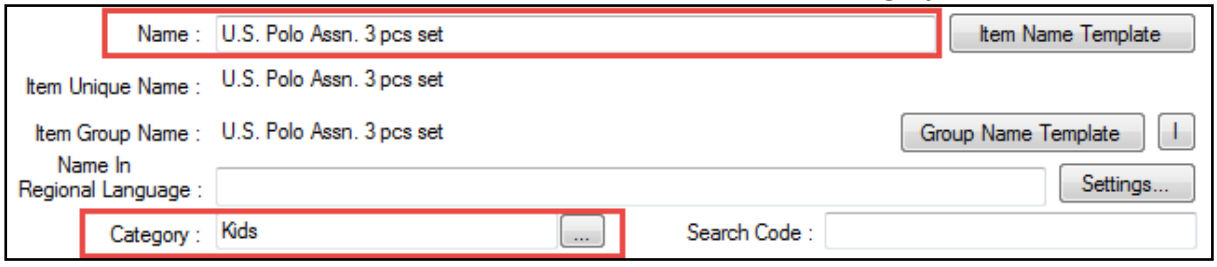
1. Run **HDPOS smart** and click on **Set-Up** button.



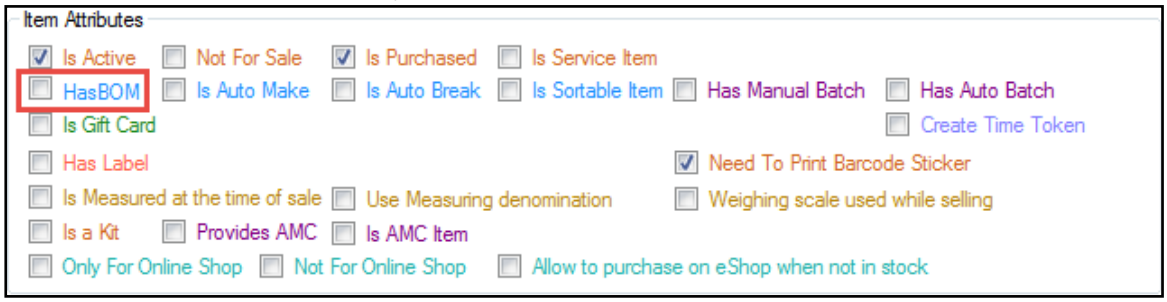
2. From the 1st page of **Set-Up**, select **Items** and click on **Add Item** button.



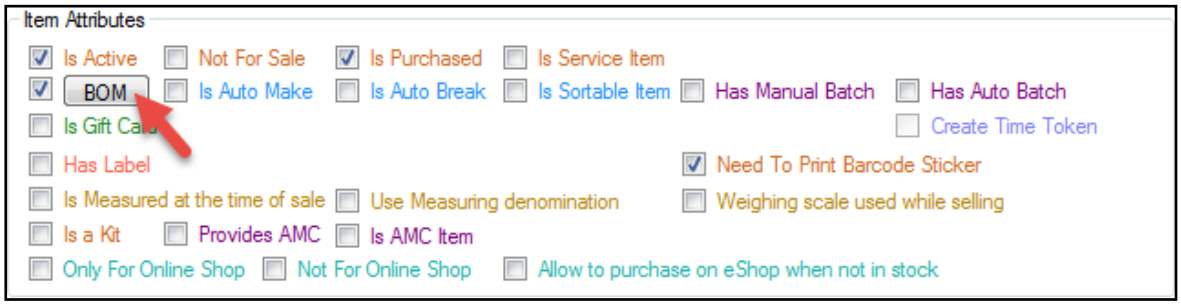
3. From the **Add New Item** screen, enter the **Item Name** and select the **Category**.



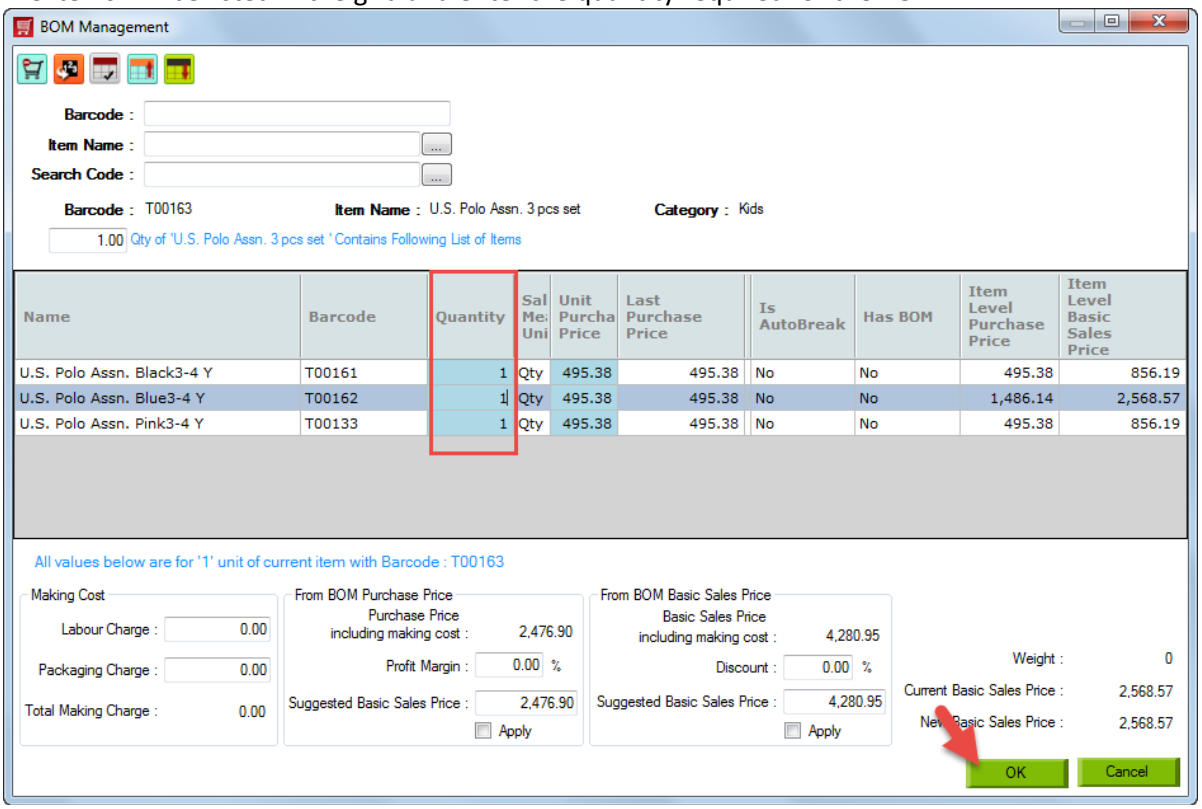
4. From the Item Attributes section, check the checkbox **HasBOM**.



5. Once **HasBOM** checkbox is checked, **BOM** button will be enabled. Click on **BOM** button.



6. From BOM Management screen, select item by **Item Name/Barcode/Search code** for BOM.
7. The items will be listed in the grid and enter the quantity required for the BOM.



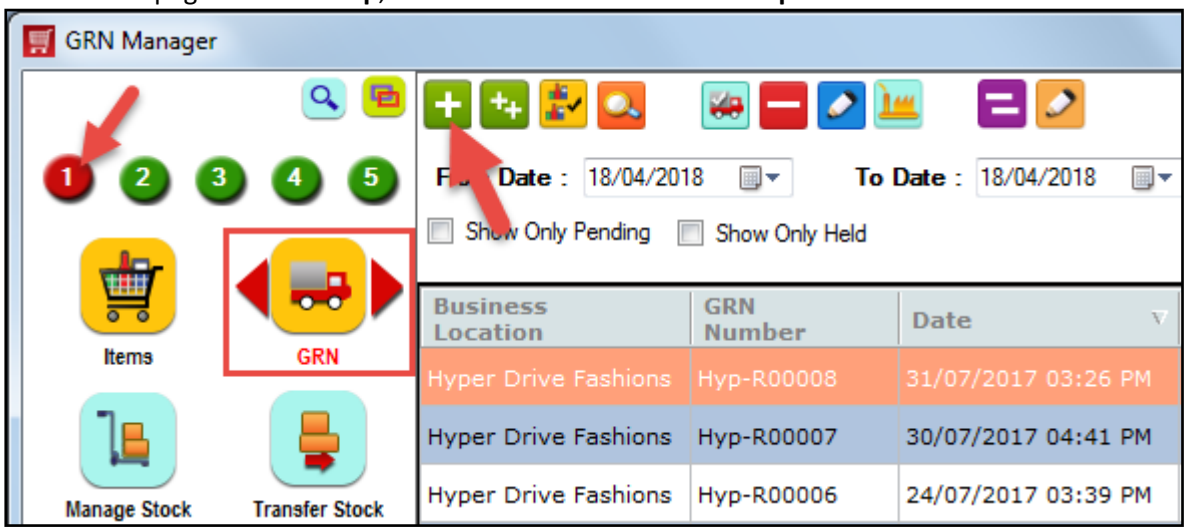
Here in the above example, 1 qty of U.S Polo Assn 3pcs set will have 3 different items of 1 qty of black, blue and pink color.

8. After filling all the details in the Add item screen, click on **Create**.

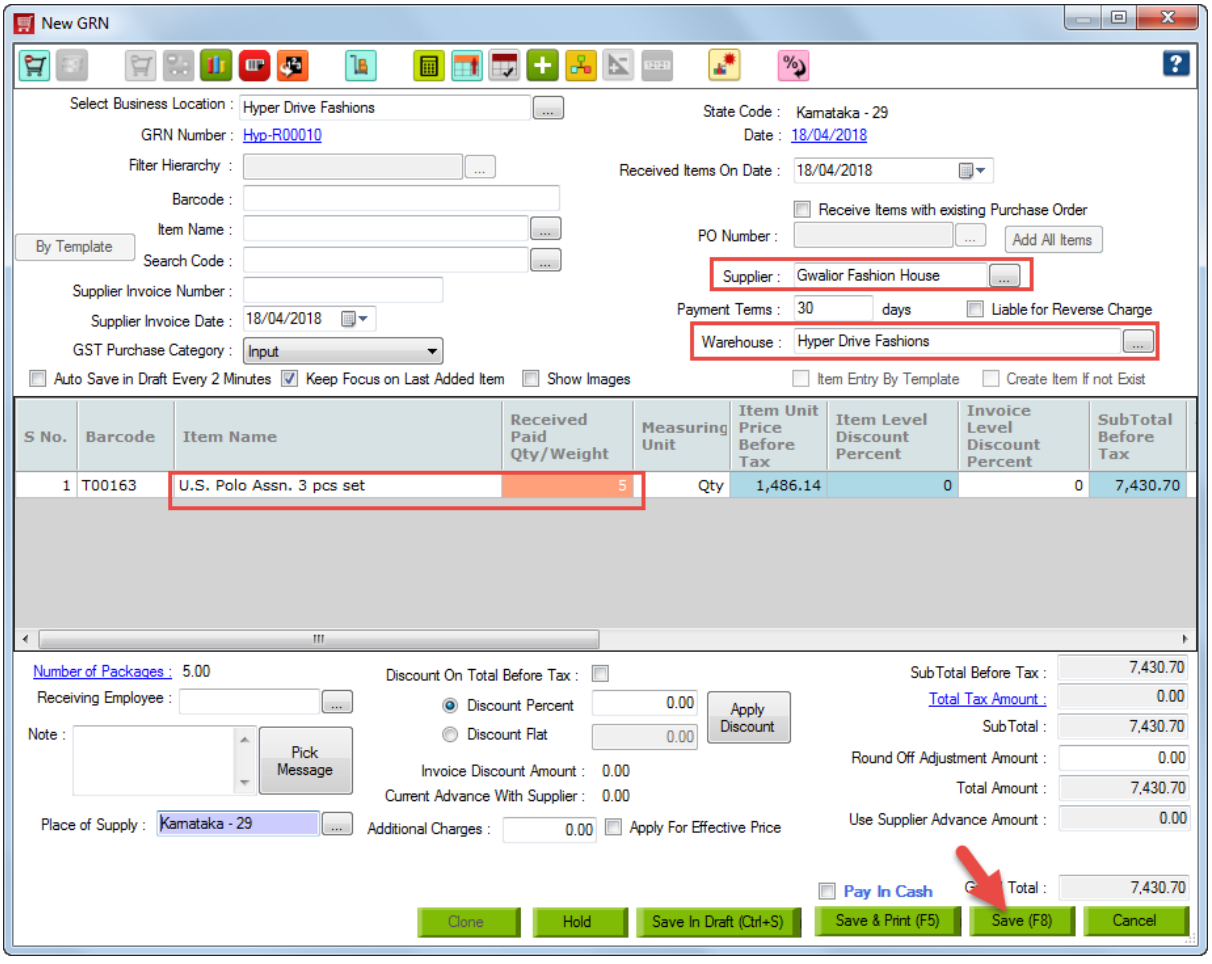
Note: Here the Item for which Item attribute **'HasBOM'** is checked will be the parent item and the items added in BOM management screen will be the child items to its parent item.

Step 2: Create GRN for the item

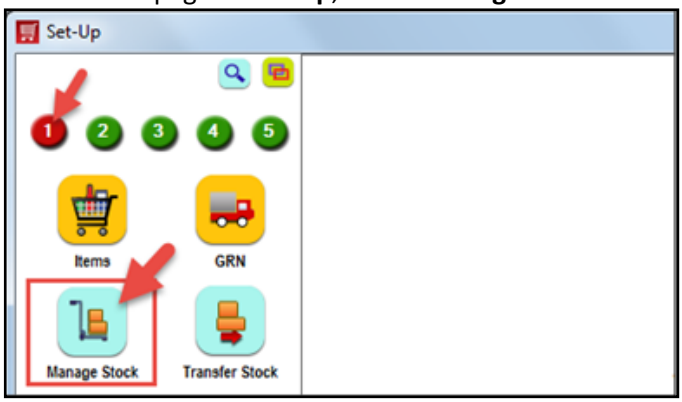
9. From the 1st page of the **Set-Up**, select **GRN** and click on **Add Simple GRN**.



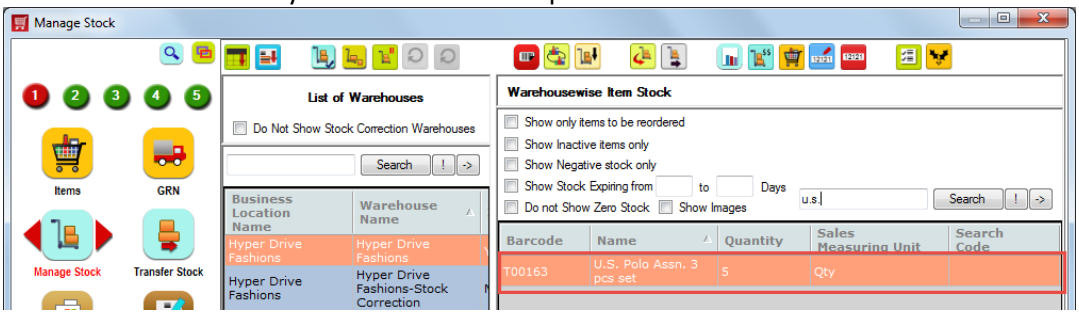
10. From New GRN window:
    - Select the **item** and enter the **Received paid Qty/Weight.**
    - Select **Supplier** and **Warehouse.**
    - Click on **Save.**



11. You can see the stock of the item in the Manage Stock module.
    - From the 1st page of **Set-Up**, select **Manage Stock**.

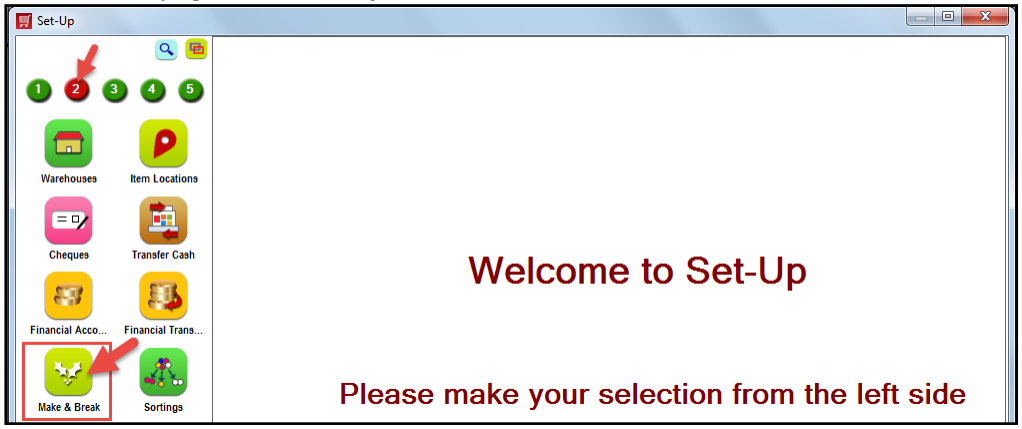


    - Search for the item and you will see the stock present.

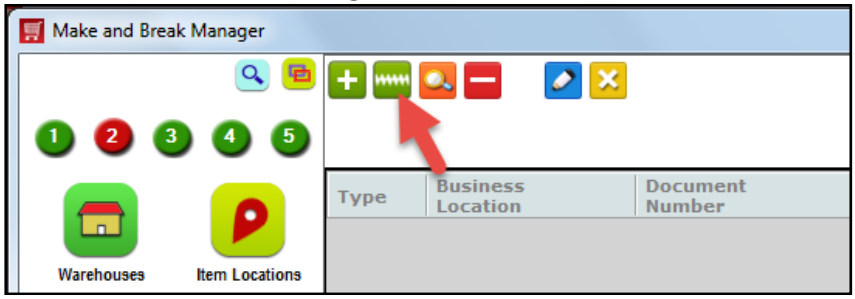


Step 3: Create Break document.

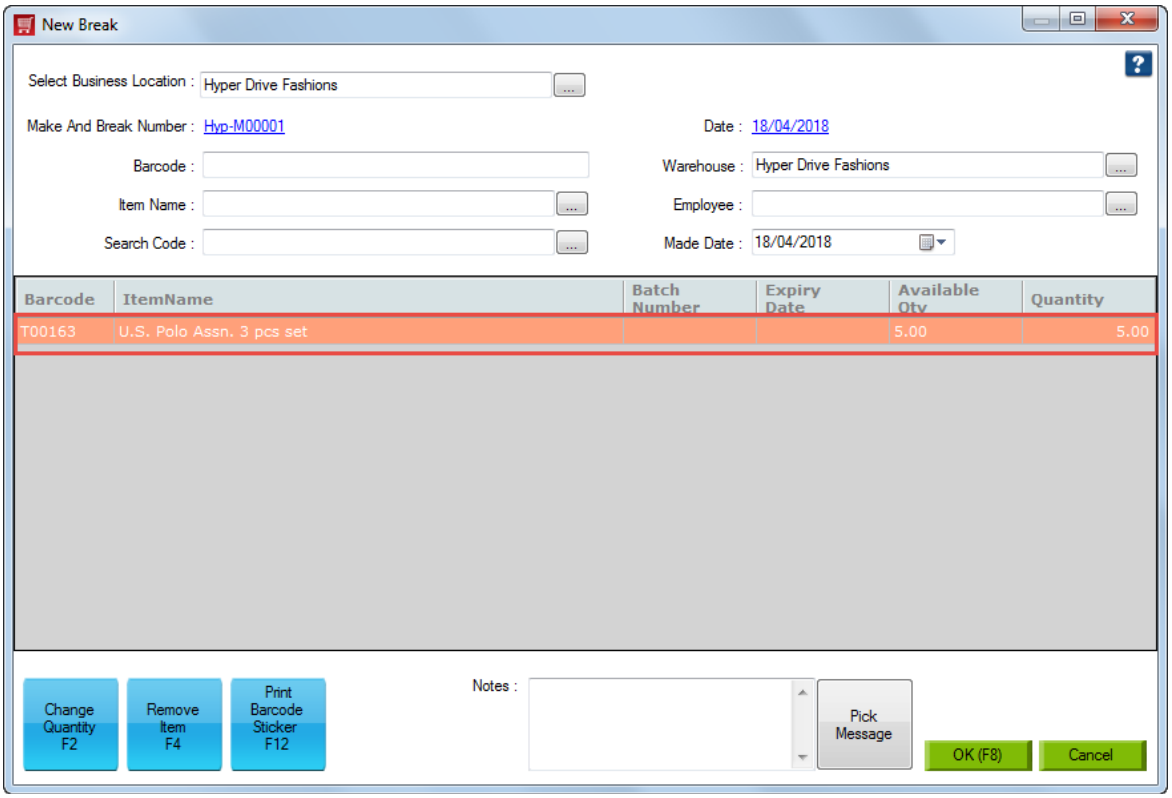
12. From the 2nd page of the **Set-Up**, select **Make and break.**



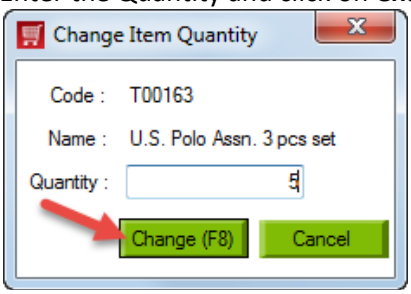
13. From **Make and Break Manager**, click on **Add New Break**.



14. Select the item with BOM by **Item Name/Barcode/Search code.** The item will list in the grid.

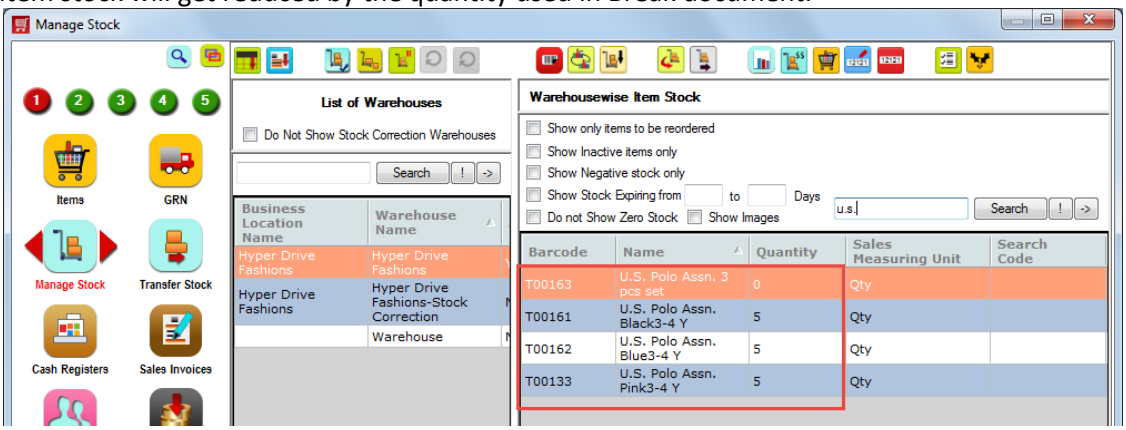


15. Click on quantity and Change Item Quantity window will appear.
16. Enter the Quantity and click on **Change.**



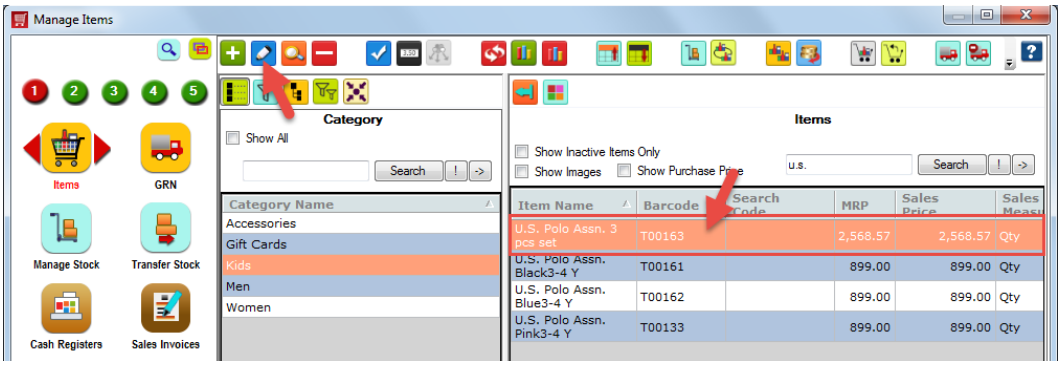
17. Click on **OK** button from **New Break** window.

18. Now if you check Stock, the quantity will be increased for the BOM items and the Parent item stock will get reduced by the quantity used in Break document.



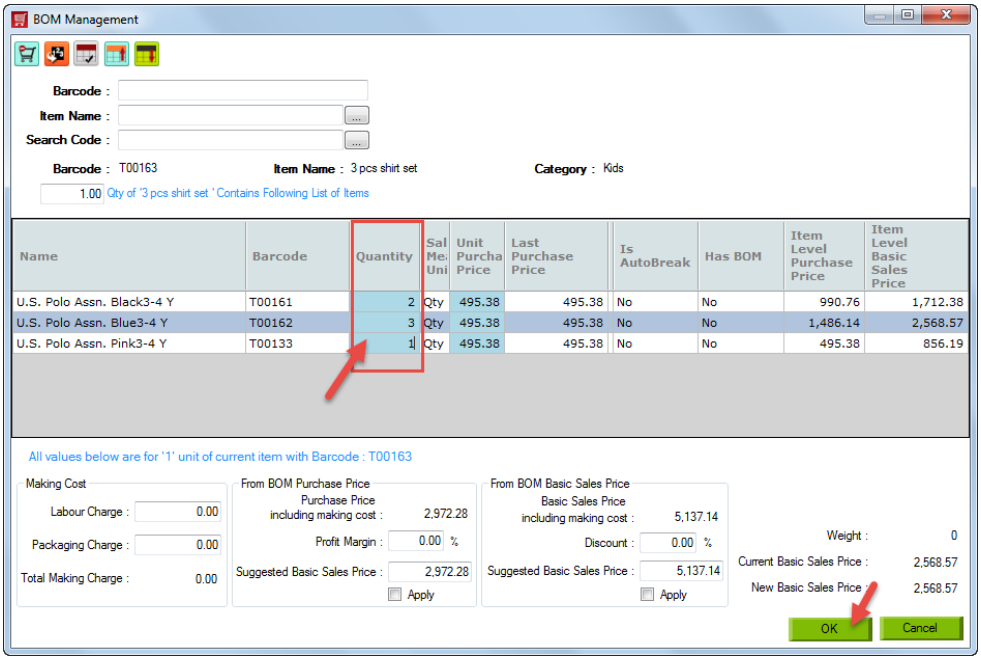
Note: In case if in your business you receive items of Parent Item having child items of varying quantity. i.e The child item quantity varies on every purchase of the parent item. In this case, after creating GRN of the parent item, you will have to change the BOM definition of the parent item before creating Break document.

19. From the 1st page of the Set-Up, click on the items and from Item manager select the item and edit the item.



20. From the Edit Item screen, click on the **BOM** from Attribute section and the **BOM manager** screen will be displayed. Change the Quantity as required.

21. Click on **OK**.

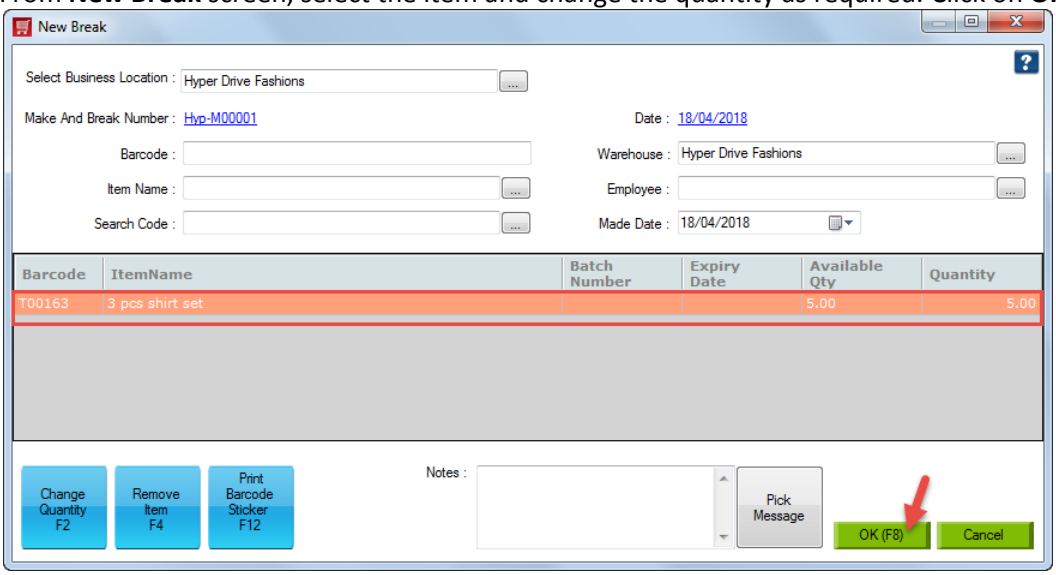


22. Click on **Update** from Edit Item screen.

23. Go to 2nd page of Set-Up, click on **Make and Break** and click on **Add New Break**.



24. From **New Break** screen, select the item and change the quantity as required. Click on **OK**.



25. Now the stock will be managed accordingly.

